

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio			Alloy	Clearance Guide			Part No.
												Meas.	Min	Max	
BIG BLOCK FORD for Std Valve Location CYLINDER HEADS (FoMoCo, Edelbrock, TFS, Blue Thunder, Etc.)															
1.5, 1.5, 3.0mm File Fit Performance Ring Set Included															
								72cc	80cc	84cc					
503	4.390	4.150	6.700	1.525	0.990	-28cc	533	10.4	9.7	9.4	4032	0.500	0.0041	0.0049	930246490
514	4.440						556	10.6	9.9	9.6					930246440
521	4.390	4.300	6.800	1.350	0.990	-3.3cc	542	13.5	12.4	12.0	2618	0.500	0.0055	0.0063	930261690
533	4.440						564	13.8	12.7	12.2					930261640
521	4.390						506	9.9	9.3	9.1					930245690
533	4.440					-38cc	527	10.1	9.5	9.3	4032	0.500	0.0041	0.0049	930245640
545	4.390	4.500	6.700	1.350	0.990	-3.3cc	542	14.1	13.0	12.5	2618	0.500	0.0055	0.0063	930261690
557	4.440						564	14.4	13.2	12.7					930261640
545	4.390					-38cc	506	10.3	9.7	9.5	4032	0.500	0.0041	0.0049	930245690
557	4.440						527	10.5	9.9	9.6					930245640

Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.

"Min" and "Max" is the suggested range of clearance over the coating for each application.

Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.