

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio	Alloy	Clearance Guide			Part No.
										Meas.	Min	Max	

BIG BLOCK FORD for the KAASE BOSS NINE® CYLINDER HEAD

1.5, 1.5, 3.0mm File Fit Performance Ring Set Included

															88cc
521	4.390	4.300	6.800	1.345R	0.990	-8.4cc	602	11.0	4032	0.250	0.0041	0.0049	930022790		
547	4.500					-19cc	601	10.5	4032	0.250	0.0041	0.0049	197895500		
545	4.390	4.500	6.700	1.345R	0.990	-8.4cc	602	11.5	4032	0.250	0.0041	0.0049	930022790		
573	4.500					-19cc	601	11.0	4032	0.250	0.0041	0.0049	197895500		

Compression Heights with "R" INCLUDE Oil Support Rails



Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.

"Min" and "Max" is the suggested range of clearance over the coating for each application.

Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.