

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio			Alloy	Clearance Guide			Part No.
												Meas.	Min	Max	

BIG BLOCK MOPAR (B) / 383, 400 FLAT TOP

1.5, 1.5, 3.0mm File Fit Performance Ring Set included

								72cc	80cc	84cc					
432	4.280	3.750	6.760	1.320	0.990	-8.1cc	486	10.9	10.1	9.7	4032	0.500	0.0041	0.0049	930274080
438	4.310						499	11.0	10.2	9.8					930274010
451	4.375						506	11.3	10.4	10.1	4032	0.500	0.0041	0.0049	930274175
454	4.390						512	11.3	10.5	10.1					930274190
499	4.375	4.150	6.760	1.120R	0.990	-8.1cc	466	12.4	11.4	11.0	4032	0.350	0.0041	0.0049	929962275
503	4.390						472	12.4	11.5	11.1					929962290

Compression Heights with "R" INCLUDE Oil Support Rails



Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.
 "Min" and "Max" is the suggested range of clearance over the coating for each application.
Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.