

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio	Alloy	Clearance Guide			Part No.
										Meas.	Min	Max	

BIG BLOCK PONTIAC 455 Stroker FLAT TOP

Note: Top ring distance (Fireland) 0.236", will NOT work in 400 blocks w/ reliefs

1.0, 1.0, 2.0mm File Fit Performance Ring Set included

								72cc	80cc	84cc					
461	4.155	4.250	6.800	1.285	0.990	-6.4cc	529	11.8	10.9	10.5	4032	0.250	0.0025	0.0033	930275055
468	4.185						542	12.0	11.0	10.6					930275085
488	4.155	4.500	6.800	1.160	0.990	-6.4cc	506	12.5	11.5	11.1	4032	0.250	0.0025	0.0033	930275155
495	4.185						517	12.6	11.6	11.2					930275185



Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.
 "Min" and "Max" is the suggested range of clearance over the coating for each application.
Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.