

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio	Alloy	Clearance Guide			Part No.
										Meas.	Min	Max	

**FORD FE FLAT TOP**

1.0, 1.0, 2.0mm File Fit Performance Ring Set Included										68cc	72cc	76cc			
416	4.080	3.980	6.490	1.665	0.975	-7.5cc	516	11.1	10.7	10.3	4032	0.500	0.0025	0.0033	930264080
431	4.080	4.125	6.700	1.390	0.990	-7.5cc	483	11.5	11.0	10.6	4032	0.500	0.0025	0.0033	930264280
434	4.090						487	11.6	11.1	10.6					930264290
445	4.080	4.250	6.700	1.325	0.990	-7.4cc	473	11.8	11.3	10.9	4032	0.500	0.0025	0.0033	930264680
447	4.090						477	11.9	11.4	10.9					930264690
462	4.160						505	12.2	11.7	11.2	4032	0.500	0.0025	0.0033	930265160
464	4.170						509	12.3	11.8	11.3					930265170
482	4.250					-8.8cc	498	12.5	12.0	11.5	4032	0.500	0.0041	0.0049	930266050
487	4.270						506	12.6	12.1	11.6					930266070
489	4.280						510	12.6	12.1	11.6					930266080



**Meas.** = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.  
**"Min"** and **"Max"** is the suggested range of clearance over the coating for each application.  
**Compression Ratio** - calculated at zero deck and 0.040" gasket unless otherwise noted.