

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio	Alloy	Clearance Guide			Part No.
										Meas.	Min	Max	

FORD MODULAR 4.6 2-VALVE or 4-VALVE

1.0, 1.0, 2.0mm File Fit Performance Ring Set Included

									42cc	46cc	52cc				
281	3.552	3.543	5.930	1.220	0.866	-16.0cc	356	9.9	9.4	8.7	M142P	0.500	0.0006	0.0014	930256052
284	3.572						363	10.0	9.5	8.8					930256072
285	3.582						367	10.1	9.5	8.8					930256082
281	3.552					0cc	392	12.9	12.0	10.8	M142P	0.500	0.0006	0.0014	930256252
284	3.572						399	13.0	12.1	10.9					930256272



Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.
"Min" and **"Max"** is the suggested range of clearance over the coating for each application.
Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.