

Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio	Alloy	Clearance Guide			Part No.
									Meas.	Min	Max	

**MAZDA MZR 2.3L DISI**

1.2, 1.2, 2.8mm Performance Ring Set Included

CR calculated at 0.5mm below deck and 4.69cc gasket volume

44cc

87.50mm	94.0mm	150.622mm	32.87mm	22.5mm	-15.3cc	364	9.5	2618	0.400	0.0016	0.0024	197723845*
88.00mm						370	9.6					197723865*
87.50mm					-15.3cc	353	9.5	4032	0.400	0.0006	0.0014	197786145**
88.00mm						359	9.6					197786165**

\*2618 Alloy & Hard Anodized Top Ring Groove For Extreme Duty Applications.

\*\*Hard Anodized Top Ring Groove



**Meas.** = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.

"Min" and "Max" is the suggested range of clearance over the coating for each application.

**Compression Ratio** - calculated at zero deck and 0.040" gasket unless otherwise noted.